

# SidePak™ Personal Aerosol Monitor



Model AM520/AM520i

User Guide

P/N 6009829 Rev. P  
March 2025



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**Fax No.**

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### **Service Policy**

Knowing that inoperative or defective instruments are as detrimental to TSI® as they are to our customers, our service policy is designed to give prompt attention to any problems. If any malfunction is discovered, please contact your nearest sales office or representative, or call TSI's Customer Service department at (800) 680-1220 (USA) or (001 651) 490-2860 (International).

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# Safety Information


When operated according to the manufacturer's instructions, this device is a Class I laser product as defined by U.S. Department of Health and Human Services standards under the Radiation Control for Health and Safety Act of 1968.


A certification and identification label similar to the one shown below is affixed to each instrument.




There are no user-serviceable parts inside this instrument. Performing services other than those described in this manual may result in exposure to harmful (visible) laser radiation. A warning label like the one shown below is affixed to the internal laser device.


**DANGER: VISIBLE LASER RADIATION WHEN OPEN. AVOID DIRECT EXPOSURE TO BEAM**  
**WARNING: NO USER SERVICEABLE PARTS INSIDE. REFER SERVICING TO QUALIFIED PERSONNEL.**


Consult manual in all cases where the symbol  is marked to find out the nature of the potential HAZARD(S) and any actions which must be taken to avoid them.

<b>WARNINGS</b>	
	<ul style="list-style-type: none"><li>▪ <b>EXPLOSION HAZARD/ DANGER – DO NOT OPERATE THIS EQUIPMENT UNTIL YOU READ AND UNDERSTAND THE MANUAL FOR ALL WARNINGS AND INSTALLATION INSTRUCTIONS</b></li></ul>

	<b>WARNINGS</b>
	<ul style="list-style-type: none"> <li>▪ <b>INTRINSICALLY SAFE (AM520i ONLY)</b></li> <li>▪ <b>EXPLOSION HAZARD – SUBSTITUTION OF COMPONENTS MAY IMPAIR INTRINSIC SAFETY</b></li> </ul>

	<b>WARNINGS</b>
	<ul style="list-style-type: none"> <li>▪ <b>FOR USE WITH BATTERY PACK PART NUMBER 803322 (AM520i ONLY)</b></li> <li>▪ <b>FOR USE WITH BATTERY PACK PART NUMBERS 803300 or 803322 (AM520 ONLY)</b></li> <li>▪ <b>CHANGE AND/OR RECHARGE BATTERIES IN A NON-HAZARDOUS LOCATION ONLY</b></li> <li>▪ <b>BATTERIES TO BE CHARGED WITH POWER SUPPLY (803302 ONLY)</b></li> <li>▪ <b>TO PREVENT IGNITION OF A HAZARDOUS ATMOSPHERE, BATTERIES MUST ONLY BE CHANGED IN AN AREA KNOWN TO BE NON-HAZARDOUS</b></li> </ul>

	<b>WARNINGS</b>
	<ul style="list-style-type: none"> <li>▪ <b>PRIOR TO ENTERING A HAZARDOUS LOCATION, SEAL THE USB PORT WITH THE ATTACHED USB DUST PLUG</b></li> <li>▪ <b>TO PREVENT IGNITION OF FLAMMABLE OR COMBUSTIBLE ATMOSPHERES, READ, UNDERSTAND AND ADHERE TO THE MAINTENANCE PROCEDURES CONTAINED IN THIS MANUAL</b></li> <li>▪ <b>SUBSTITUTION OF COMPONENTS MAY IMPAIR INTRINSIC SAFETY</b></li> </ul>

The  label on the intrinsic safety rating label directs you to read all the warnings in the manual.

## Intrinsic Safety Rating Information (AM520i only)

### IECEX & ATEX

IECEX SIR 18.0043X

Sira 18ATEX2150X



Ex ia IIC T4 Ga

Ex ia I Ma

Rated: 12Vdc SELV

Ta = 0°C to +50°C

### IECEX (SIMTARS)

IECEX SIM 19.0009X

Ex ia IIC T4 Ga

Ex ia I Ma

Rated: 12Vdc SELV

Ta = 0°C to +50°C

## WARNING

Any damage to the base unit that results in a cracked or broken case should be immediately returned to TSI® for repair as it may affect safety rating compliance of the equipment. A damaged case could allow for the ingress of dust, dirt or other material and moisture into the unit and diminish the safety of the device.



## WARNING

- **DO NOT** attempt to disassemble or service the battery pack.
- **DO NOT** short-circuit the battery pack.
- **DO NOT** incinerate or destroy the battery pack.
- **DO NOT** attempt to charge the battery packs using anything except a TSI® approved power supply. Doing so may cause permanent damage to the pack.

Failure to comply with any of these warnings can cause burns, blindness, severe injury or death. TSI® will not service any pack which has been damaged due to user neglect.

Keep away from children. **DO NOT** dispose of battery pack in fire. Always dispose of your pack in compliance with regional requirements.

Used in a manner not specified by TSI®, the protection provided by the AM520/AM520i may be impaired.

The safety of any system incorporating an AM520i/AM520 is the responsibility of the assembler of the system.



## WARNING

- **DO NOT ATTEMPT TO CONNECT THE USB INTERFACE IN A HAZARDOUS AREA**
- **DO NOT OPEN WHEN AN EXPLOSIVE ATMOSPHERE IS PRESENT**
- **EXPLOSION HAZARD** – SUBSTITUTION OF COMPONENTS MAY IMPAIR INTRINSIC SAFETY
- **POTENTIAL ELECTROSTATIC CHARGING HAZARD** – SEE INSTRUCTIONS IN THE MANUAL
- THE EFFECT OF THE INTERNAL LASER ON GAS/PARTICLE MIXTURES HAS NOT BEEN EVALUATED

## WARNING

The safety of any system incorporating an AM520i/AM520 is the responsibility of the assembler of the system.

### Instructions Specific to Hazardous Area Installations

[in accordance with IEC 60079-0 (AM520i only)]

The following instructions relevant to safe use in a hazardous area apply to equipment covered by certificate numbers IECEx SIR 18.0043X, IECEx SIM 19.0009X, and Sira 18ATEX2150X.

1. The certification marking is as follows:  
Ex ia IIC T4 Ga      *(Protection method markings)*  
0°C to +50°C      *(Ambient Temperature Range)*  
AM520i      *(Model Number)*  
TSI Incorporated      *(Manufacturer's Name)*  
500 Cardigan Rd,      *(Manufacturer's Address)*  
Shoreview, MN  
55126-3996, USA  
520iYYWWNNN      *(S/N with Year/Week of Manufacture)*
2. The equipment may be used in Zones 0, 1 & 2 with flammable gases and vapors with apparatus groups IIA, IIB & IIC and with temperature classes T1, T2, T3, T4.
3. The equipment may be used in mines susceptible to firedamp with apparatus group I.
4. The maximum surface temperature of the AM520i is 143.8°C
5. The equipment is only certified for use in ambient temperatures in the range 0°C to +50°C and should not be used outside this range.
6. Installation shall be carried out in accordance with the applicable code of practice by suitably-trained personnel.
7. With regard to explosion safety, there are no special checking or maintenance conditions other than a periodic check.
8. With regard to explosion safety, it is not necessary to check for correct operation.

9. The equipment contains no user-replaceable parts and is not intended to be repaired by the user. Repair of the equipment shall only be carried out by the manufacturer, or approved and qualified agents, in accordance with the applicable code of practice unless otherwise prohibited.
10. If the equipment is likely to come into contact with aggressive substances, e.g. acidic liquids or gases that may attack metals or solvents that may affect polymeric materials, then it is the responsibility of the user to take suitable precautions that prevent it from being adversely affected, thus ensuring that the type of protection is not compromised.
11. The certificate number has an “X” suffix which indicates that special conditions of installation and/or use apply. Those installing or inspecting this equipment must have access to the contents of the certificate or these instructions. The conditions listed in the certificate are reproduced below:
  - i. For application in the hazardous area, connection to the Micro USB 2.0 Type B port terminal shall not be made. When used outside of the hazardous area, the USB terminal may be connected to non-intrinsically safe mating Micro USB 2.0 Type B port of a computer that shall be powered only by a certified safety extra low-voltage (SELV) supply (per IEC 60950) having a  $U_m$  output voltage limit of [25 VDC at 90 Watts].
  - ii. The AM520i shall only be charged in the non-hazardous area using the charger specifically supplied for use with the unit approved as SELV (or Class 2, for North America) equipment against IEC 60950. The maximum output voltage from the charger shall not exceed 12 VDC. The battery pack assembly model number 803322 shall only be removed or replaced in the non-hazardous area.

## **Additional information**

For reference, TSI® Incorporated main repair address is specified in the beginning of [Chapter 5](#) of this manual. In addition, International repair/service addresses can be found in the [Technical Contacts](#) section of Chapter 5.

## **Intended Use—AM520i**

The AM520i is intended to measure the mass concentration of particles suspended in air in hazardous locations as described by the User Warnings, and Safety Marketing. Consult your company's safety professional for local standards.

## **Intended Use—AM520**

The AM520 is intended to measure the mass concentration of particles suspended in air in nonhazardous locations as described by the User Warnings, and Safety Marketing. Consult your company's safety professional for local standards.

The specific standards against which the AM520i has been evaluated are as follows:

**IECEX (Sira, Issued 2024), IECEX (SIMTARS, Issued 2025) –**  
See Certificate for edition of the standards.

- IEC 60079-0: Explosive atmospheres – Part 0: Equipment – General requirements
- IEC 60079-11: Explosive atmospheres – Part 11: Equipment protection by intrinsic safety “i”

**ATEX (Sira 18ATEX2150X, Issued 2024) –** See Certificate for edition of the standards

- EN 60079-0: Explosive atmospheres – Part 0: Equipment – General requirements
- IEC 60079-11: Explosive atmospheres – Part 11: Equipment protection by intrinsic safety “i”



Item Description	Part/Order Number	Reference Picture
AM520 Personal Aerosol Monitor (shown with battery pack)	AM520	
AM520i Personal Aerosol Monitor (shown with battery pack)	AM520i	
AM520 Battery Pack, 5900 mAH	803300 or 803322	
AM520 / AM520i Battery Pack, 5900 mAH for use in either product	803322	
Single Carry Case	803313	

Item Description	Part/Order Number	Reference Picture
Impactor Kit (impactor oil, impactor disc (3x), Blank inlet, PM <sub>1</sub> inlet, PM <sub>2.5</sub> inlet, PM <sub>5</sub> inlet, PM <sub>10</sub> inlet. 6 ea. inlet gaskets)	803301	
PM2.5 Impactor Kit	803312	
Dorr-Oliver 10-mm Nylon Cyclone Kit	801701	
DPM Cyclone Kit	803303	
Calibration Jar, 1 liter <i>(accessory sold separately)</i>	803310	 <p data-bbox="706 1101 898 1125"><i>(photo courtesy of Zefon®)</i></p>
TrakPro™ Data Analysis Software CD <i>(The software can be downloaded for free at <a href="http://www.tsi.com">www.tsi.com</a>.)</i>	803309 <i>(CD not included, but can be ordered separately)</i>	

Item Description	Part/Order Number	Reference Picture
AM520/AM520i Field Service Kit (includes: 3 ea. USB Dust Plugs / 3 ea. Impactor Disks / 6 ea. Impactor Gaskets	803306	
Zero Filter	800663	
AM520/AM520i Power Supply with Universal Plug Set	803302	
USB Cable	803305	
Sample Tube, Tygon® conductive tubing 3 feet ( ~1 m)	801703	
Phillips Screwdriver	803307	
Calibration Certificate	N/A	



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## Chapter 2

### Setting Up

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#### Supplying Power to the SidePak™ Aerosol Monitor

Attach the rechargeable battery pack to the AM520/AM520i. Initially the Lithium-Ion rechargeable battery pack will need to be plugged into the AC adapter (power supply) and plugged into a mains power outlet before use. This will “wake up” the battery from storage mode. The battery can power the AM520/AM520i by itself or in conjunction with the TSI® AC adapter.

The SidePak™ monitor also contains a miniature coin cell for powering a Real-Time Clock. Changing the battery pack or disconnecting the power supply will not cause data to be lost. Flash memory retains the data. The coin cell will last for many years. TSI® will install a new coin cell, if necessary, when the unit is returned for service. The coin cell is not user-serviceable.

#### NOTICE

Only the AM520i is rated intrinsically safe for use in hazardous locations when operated in accordance to this manual.

#### Installing and Charging the Lithium-Ion Rechargeable Battery Pack

Battery packs slide on and off the AM520/AM520i in the direction shown below:

#### NOTICE

Plug in power cord and charge fully before turning on instrument the first time. See [Smart Battery Management™ System Technology](#) below.

## Installing the Lithium-Ion Battery Pack

1. Place the battery pack under the AM520/AM520i.



2. Push firmly to slide into place.



3. Fasten it in place using the two battery screws provided.



## Removing the Lithium-Ion Battery Pack

1. To remove battery, remove battery screws.



2. Firmly grip sides of instrument and sides of battery.



3. Pull apart.



## Smart Battery Management System™ Technology

The rechargeable Lithium-Ion battery pack is designed with Smart Battery Management System™ (SBMS) technology. It contains a gas gauge/supervisor chip to monitor pack capacity and control charging/discharging.

The SBMS supervisor prevents the battery from overcharging when the AC adapter has been left plugged into the battery. At end of the charge cycle the SBMS supervisor disconnects (stops charging) the cells while continuing to pass power on to the instrument. The SBMS supervisor also prevents excessive discharge when the battery is depleted.

TSI® recommends fully charging the battery before first use of a new instrument. The battery can be charged when not installed in the instrument. Accordingly, a second battery (purchased as an accessory) can be charged on its own using the AC adapter supplied with the AM520/AM520i, while the equipment is in use with another battery. TSI® also recommends recharging the battery after each use.

The SBMS system requires a few charge/discharge cycles to learn the capacity of a new pack. (It should be close to capacity when you first receive the battery.)

The SBMS system will learn the battery pack capacity more quickly if the pack is fully charged and then fully discharged multiple times.

To maintain the greatest accuracy of the SBMS gas gauge, you should periodically fully discharge then fully charge the battery (once every few months).

## **Storing the Battery Pack between Uses**

The rechargeable battery must not be allowed to sit in a fully discharged state for long periods of time to prevent damage to the instrument. The battery pack should be charged before storage and recharged every six (6) months when not being used.

The rechargeable battery will last longer if it is stored in a cool place. Hot temperatures over long periods of time (several months) will increase cell internal self-discharge and eventually degrade the battery capacity.



## WARNING

Remove Lithium-Ion battery during storage and transportation of instrument.

### Using the AC Adapter (power supply)

The AC adapter powers the AM520/AM520i from an AC wall outlet, and charges the rechargeable battery pack. The AC adapter can run the instrument and charge the battery at the same time. The battery will charge more slowly when the instrument is running.



Connect the AC adapter to an AC wall outlet and plug the other end into the barrel jack on the side of the rechargeable battery.

Normal charge time is about four (4) hours with the instrument off or when the battery is removed from the instrument.

### Battery LED

When charging the battery, the green LED in the battery pack will repeatedly flash from dim to bright. When the battery is fully charged, the LED will stay on until the AC adapter is unplugged.

If the temperature is too hot or too cold to charge the battery, the LED will flash 3 seconds on, then 1 second off. If the battery has an internal fault that prevents charging, the LED flashes rapidly.



## Battery Icon on Display

When the battery is charging, the battery icon on the instrument display repeatedly flashes a pattern with increasing numbers of segments. When charging is complete, the icon indicates a full charge. A full battery icon means at least 10 hours of battery life is available. When battery life is less than 10 hours, the battery icon will show proportionally less full.

When the battery life remaining is less than 15 minutes, the battery icon will flash red. When the battery is depleted, the AM520/AM520i will display a “LOW BATTERY” message for 5 seconds and then turn itself off.

## Displayed Battery Life

The AM520/AM520i shows battery life remaining in **Hours:Minutes** or Minutes (user selectable) when displaying the Survey mode menu or while actively data logging and showing the Logging menu. Those screens may first show battery life as asterisks (\*) for a few seconds while the instrument gathers power consumption data. If the AC adapter is plugged in, “A/C Power” is displayed.

## Installing TrakPro Data Analysis Software

TrakPro™ Data Analysis Software can preprogram the SidePak™ AM520/AM520i monitor, download data, view data, create graphs and statistical reports, and combine graphs with data from other TSI® instruments that use TrakPro™ software. Refer to the *TrakPro™ Data Analysis Software manual* for installation and operating instructions.

## Chapter 3

### Operation

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#### Overview

The SidePak™ Personal Aerosol Monitor is a miniature battery-operated laser photometer that measures aerosol (airborne particle) mass concentration in units of milligrams or micrograms per cubic meter ( $\text{mg}/\text{m}^3$  or  $\mu\text{g}/\text{m}^3$ ).

The built-in sampling pump flow rate is user-adjustable; giving the user the flexibility to attach a wide variety of inlet conditioners to sample from the worker's breathing zone or other locations. The rugged belt-mountable unit is small, quiet, and lightweight, minimizing interference and discomfort for the wearer. The high-resolution OLED display shows aerosol concentration and 8-hour TWA (time-weighted average) in real time. Information can be stored and later downloaded via a Windows®-based PC using the enclosed TrakPro™ software and USB (Universal Serial Bus) communications cable.

#### Identifying SidePak™ AM520/AM520i Features

##### USB Port

Use the Universal Serial Bus (USB) port and USB cable to connect the instrument to an available USB port on your computer. The connector on the instrument is a USB Micro-B receptacle.



## Power Port

Connect the power supply to this port to charge the TSI® battery pack or to power the instrument at any time.

### NOTICE

Many power supplies look alike. Use the proper power supply to prevent damage.



### NOTICE

After charging the battery, close/seal the AC power port with the attached AC dust plug.

## Exhaust Port

Air drawn through the instrument exits here.



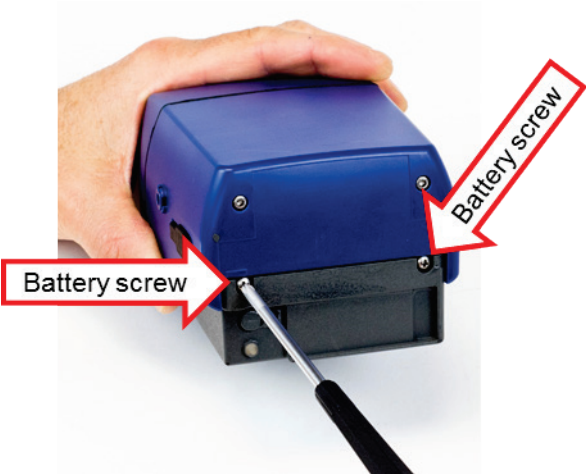
## Inlet

Interchangeable inlet. Install the standard inlet or one of four impactors provided with SidePak™ AM520/AM520i Kits.



**Battery  
Screws**

Remove these  
two screws  
to remove  
the battery.








## Keypad Functions

To turn the instrument ON, press the **ESC-ON/OFF** key.

To turn the instrument OFF, press and hold the **ESC-ON/OFF** key for three (3) seconds (release key when the countdown reaches “0 SECONDS”).

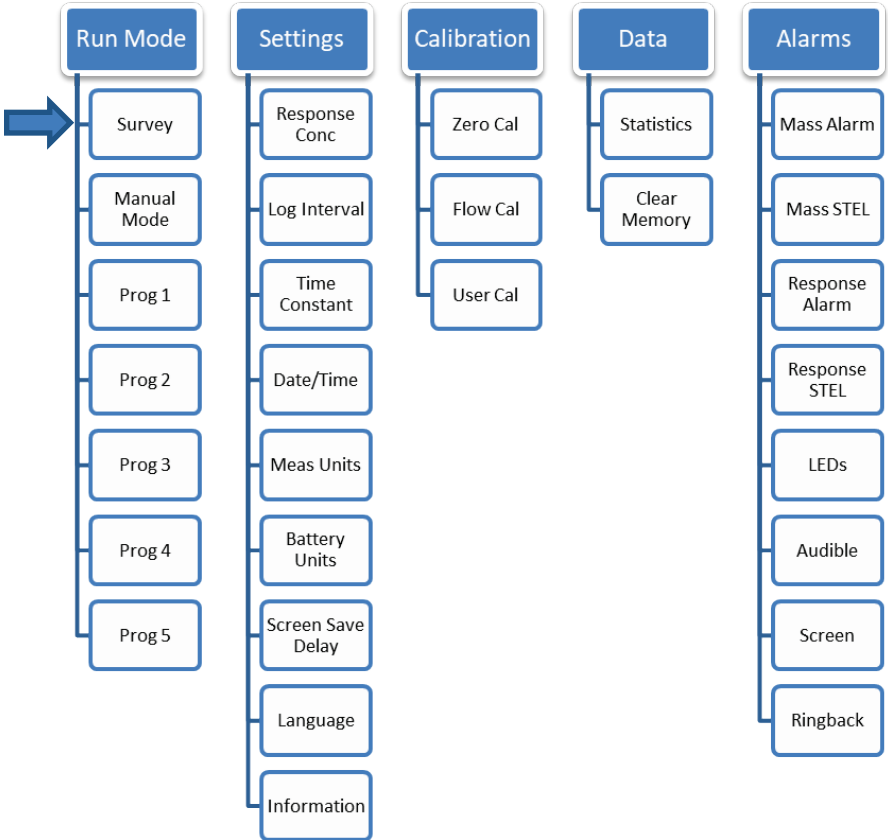
The model number, serial number, and firmware revision are displayed for a few seconds before entering Survey Mode.

Press the **ESC** key twice to enter the Main Menu.

	
	<b>ESC-ON/OFF</b> key. Used to turn power on and off, and to go back to the previous menu.
	Use the ▲ ▼ arrow keys to scroll through vertical menus and to change numeric values.
	Use the ↵ ( <b>ENTER</b> ) key to execute selected menu options and confirm changes.
	<p>Locked keypad. To lock the keypad, press the ▲ key and simultaneously press ↵ (<b>ENTER</b>). A red lock icon is briefly shown to indicate that the keys are locked. To unlock the keypad, use the same method.</p> <p>This function is only available from Survey Mode or Logging Mode while the screen saver is active, or while Program Logging is active and the “PROG DELAY” screen is shown while waiting for Program Logging to start.</p>

# Main Menu

The menu structure of the SidePak™ monitor is very easy to use. The graphic below shows the menu structure from the Main Menu. After power up, the instrument will be in Survey Mode as indicated by the →.



From the Main Menu, use the ▲ ▼ keys to select one of the following category menus and then press the ↵ (ENTER) key:

- Run Mode
- Settings
- Calibration
- Data
- Alarms

Refer to the sections below for details on each of the sub-menu items under each category.

## Power Up

Turn the instrument on by pressing the **ESC-ON/OFF** key. The instrument displays the TSI® logo followed by the model number, serial number, and firmware version.



The instrument will begin in Survey Mode. “Survey” will display briefly then just the survey mass concentration reading and response factor concentration (if enabled).



## Power Down

To power the instrument off, *press and hold* the **ESC-ON/OFF** key and release it after the 3-second countdown reaches zero.

## Survey Mode

After Powering Up the unit, it will be in “SURVEY” mode, data logging is not yet enabled. Use the **↵ (ENTER)** key to toggle back and forth between the Survey mode screen and the Survey mode menu. The Survey mode menu displays:



- Real-time aerosol **mass** concentration
- Real-time aerosol **response factor** concentration (if enabled)
- Percentage of logging memory available
- Battery life remaining
- Time of day
- Current date
- Currently selected User Calibration Factors

Use the ▲ ▼ keys to scroll down/up the Survey mode menu to view menu items that are off screen.

When the monitor is in Survey screen saver mode, the title “Survey” and the battery icon are briefly displayed and will disappear after a few seconds. Real-time aerosol concentration is shown at a random screen location, which changes every 15 minutes to prevent display burn-in.

In this mode, the push buttons can be locked by first pressing ▲ key, then simultaneously pressing ↵ (ENTER) key. A red lock icon 🔒 is briefly shown to indicate that the keys are locked. The keys can be unlocked in the same fashion: by first pressing the ▲ key, then simultaneously pressing ↵ (ENTER) key.

When in the Survey mode, you can access the Main Menu by pressing the ESC key twice.

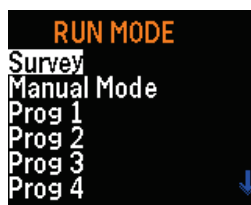
## Data Logging

The AM520/AM520i can log data in either:

- Manual logging mode, *or*
- Program logging mode

### To run the instrument in Manual logging mode, select Manual Mode

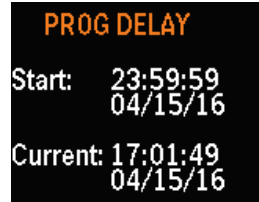
from the **RUN MODE** menu and press the ↵ (ENTER) key. The instrument will immediately start logging and it will use the Log Interval (set in the Log Interval option of the **SETTINGS** menu). If the aerosol Response Concentration feature is enabled (set in the “**Response Conc**” option of the **SETTINGS** menu), the logged data file will include both mass concentration and response concentration. Manual data logging stops automatically when logging memory is full or the **ESC** key is pressed.



**To run the AM520/AM520i in Program logging mode**, select the desired program logging mode from the **RUN MODE** menu, and press the ↵ (ENTER). There are five program logging modes available. The default names are “Prog 1” through “Prog 5”. These can be renamed and the values set using TrakPro™ Data Analysis Software. If a specific start time or date was selected using TrakPro™ software, the instrument will wait until the start time and then automatically begin logging. If the start time/date is in the past, the instrument will show the error message “Invalid start time.”

If the instrument is programmed to wait before logging, it will show a “PROG DELAY” screen with the current time/date and the programmed start time/date. If the starting time/date is more than one minute in the future, the instrument will turn off the pump and laser in order to save power.

The “PROG DELAY” screen will disappear after a few seconds and “PROG DELAY” will flash briefly once every two seconds to show that the instrument is waiting to start. If a key is pressed while the instrument is waiting, it will show the full “PROG DELAY” screen again.



Program logging mode uses start and stop time/date, logging interval, test length, number of tests, and wait time between tests programmed in using TrakPro™ software. If the aerosol Response Concentration feature is enabled (set in the “**Response Conc**” option of the **SETTINGS** menu), the logged data file will include both mass concentration and response concentration.


While data logging is active, the screen can be toggled back and forth between the LOGGING DATA menu and the screen saver. The LOGGING DATA menu displays:

- Real-time aerosol **mass** concentration
- Real-time aerosol **response factor** concentration (if enabled)
- Which logging mode is being used
- Battery life remaining
- 8-hour Time Weighted Average (TWA), if available
- Time spent logging
- Time of day
- Current date
- Log interval

Use the ▲ ▼ keys to scroll down/up the LOGGING DATA menu to view menu items that are off screen.

The AM520/AM520i displays the “Logging Data” screen saver after a user-selectable delay, or if ↵ (**ENTER**) is pressed. It can be toggled back and forth between the LOGGING DATA menu and the screen saver using the ↵ (**ENTER**) key.



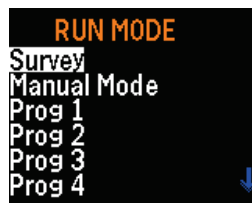
The screen saver briefly displays the title “Logging Data” and shows the battery icon. These disappear after a few seconds to save power. Real-time concentration measurements are shown at a random screen location. When the screen saver is active, the keys can be locked by first pressing the ▲ key, and simultaneously pressing ↵ (ENTER) key. A red lock icon  is briefly shown to indicate that the keys are locked. The keys can be unlocked in the same fashion: by first pressing the ▲ key, and simultaneously pressing ↵ (ENTER) key. The keys can also be locked/unlocked while the “PROG DELAY” screen is active waiting for programmed logging to start.

To stop logging or cancel a logging program, press the ESC key. If logging is already in process, you will have to confirm by pressing ↵ (ENTER). When data logging stops, the instrument displays a message showing whether any data was saved.

## Run Mode

The RUN MODE menu contains the following options:

- *Survey*
- *Manual Mode*
- *Prog 1 though Prog 5*



Use the ▲ ▼ keys to make a selection, and press ↵ (ENTER) to accept.

## Survey Mode

See description of [Survey Mode](#) above.

## Manual Mode

Data logging begins when Manual Mode is selected by pressing ↵ (ENTER). The data logging session is called a “Test”. See [Data Logging](#), above. The test is stopped by pressing ESC then ↵ (ENTER).

While running a manual test, the display shows **LOGGING DATA** as well as the time constant concentration. Manual tests use the logging interval defined in Log Interval under the **SETTINGS** menu.

Each test is assigned a sequential number (for example, TEST#1, TEST#2, ... TEST#100) until memory is used up or cleared.

Press **↓** or **ESC** to stop a test in progress. The instrument will ask to confirm to stop the test or not, while data logging continues. If **ESC** is pressed to continue, there will be no break in the logged data.

## Program Mode

**Prog 1 ...Prog 5** activates a data logging test that has been preprogrammed using TrakPro™ Data Analysis Software. Preprogramming allows a great deal of flexibility that is not available with manual logging, such as predefined start and stop times, logging intervals, calibration factors, and more. See the *TrakPro™ software manual* for more information.

During data logging, use the **ESC** key to view:

- Real-time aerosol **mass** concentration
- Real-time aerosol **response factor** concentration (if enabled)
- Manual Mode or Test Name
- Battery life remaining displayed in minutes or hours:minutes
- 8-hour TWA (Time Weighted Average)
- Elapsed Test Time
- Current time and date
- Logging interval

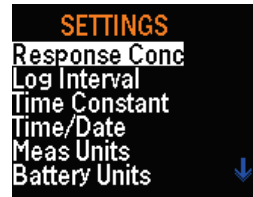
If the user-selectable screen save delay elapses without a key being pressed, the display reverts back to the **LOGGING DATA** screen saver.

To stop a test, press the **ESC** key. The instrument will confirm to stop the test or not, while data logging continues. Press **↓** (**ENTER**) to **STOP** the test or, press the **ESC** key and data logging will continue with no break in the logged data file.

If a test in progress is stopped, the instrument will display the message “Logging stopped and show whether any data was saved. If the test is stopped before any data points have been recorded, the display will show “no data saved.” As an example, this may happen if the logging interval is set to one minute and the test is stopped before the first data point is recorded.

## Settings

Access the **SETTINGS** menu from the **MAIN MENU**, then use the ▼ key to select **SETTINGS** and press ↵ (**ENTER**).



The **SETTINGS** menu provides access to the following items. Use the ▲ ▼ keys to select the item you want to access and press ↵ (**ENTER**). Each selection is described in detail below.

- Response Conc
- Log Interval
- Time Constant
- Time/Date
- Meas Units
- Battery Units
- Screen Save Delay
- Language
- Information

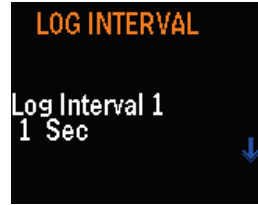
### Enabling the Response Concentration

The **RESPONSE CONC** option enables or disables the use of the Response Factor within the SidePak™ AM520/AM520i. When the **RESPONSE CONC** option is enabled an additional aerosol measurement appears on the Survey and Logging screens. This measurement indicates the response factor concentration with the application of the current Calibration Factor. The Response Factor is configured as part of the [USER CAL](#) settings.

For environments with a substance specific aerosol [e.g., respirable silica or Diesel Particulate Matter (DPM), where these are represented as a percentage of the total mass concentration per unit volume of air] which is of concern the Response Concentration allows for real-time percent (%) fraction of the substance specific concentration. Effective use of this feature requires a gravimetric analysis of the environment in which the SidePak™ AM520/AM520i is being used. See ([Appendix B](#)) for more information on determining the Response Factor.

## Setting the Log Interval

The LOG INTERVAL is the time interval used between recorded data points during Manual Mode logging operations (log intervals for Prog-1 through Prog-5 are set using TrakPro™ Software). For example, if the LOG INTERVAL is set to 30 seconds, a data point is stored to memory once every 30 seconds. Longer Log Intervals can be used to conserve memory for long duration tests.



The SidePak™ AM520/AM520i always makes a measurement once every second regardless of the log interval selected. Using a log interval greater than one second results in stored data points that are averages of the 1-second readings. For example, a 10-second log interval will result in one stored data point every 10 seconds. Each of those data points will represent the computed average of ten, 1-second readings.

### NOTICE

LOG INTERVAL is user adjustable from 1-second to 1-hour (60 minutes). It is recommended for test lengths  $\geq 2$  hours that log intervals of  $\geq 30$  seconds be used to avoid logged tests with excessive amounts of data points.

**DO NOT** mistake log intervals with Time Constant. Log intervals only affect recorded readings. Time Constant only affects the AM520/AM520i OLED display.

Five log intervals choices are preprogrammed. This list of available log intervals can be modified using TrakPro™ Software.

After selecting Log Interval from the Setup Menu, the display will show LOG INTVLx where “x” is a number from 1 to 5. This is the currently selected log interval. The value of that log interval is shown on the second line.

Use the ▲ ▼ keys to scroll through the available log intervals. Press ↵ when the interval you want to use is displayed.

The factory-preset choices are:

- Log Interval 1: 1 Sec.
- Log Interval 2: 1 Min.
- Log Interval 3: 5 Mins.
- Log Interval 4: 15 Mins.
- Log Interval 5: 30 Mins.

### Setting the Time Constant

The TIME CONSTANT is used to dampen fluctuations in the displayed readings and make them easier to read. The TIME CONSTANT setting affects values shown on the instruments display only. **DO NOT** mistake Time Constant with logging intervals. Time Constant only affects the displayed information (i.e., it is a moving average of mass concentration). Log intervals only affect recorded data.



The SidePak™ AM520/AM520i always makes a measurement once every second and updates the display every second regardless of the Time Constant selected. Using a Time Constant greater than one second results in displayed readings that are averages of the 1-second readings. For example, a 10-second Time Constant will cause the display to show an average of the most recent ten 1-second readings. In other words it is a 10-second “moving average”, updated every second.

There are five preprogrammed choices for Time Constant. If necessary, the list of available Time Constant may be permanently altered using TrakPro™ Software.

After selecting **TIME CONSTANT** from the **SETTINGS** menu, the display will show **Time Constant x** where “x” is a number from 1 to 5. This is the currently active Time Constant. The value of that Time Constant is shown on the second line.

Use the ▲ ▼ keys to scroll through the available Time Constants. Press ↵ when the Time Constant you want to use is displayed.

The factory-preset choices are:

- Time Constant 1: 1 sec
- Time Constant 2: 5 sec
- Time Constant 3: 10 sec
- Time Constant 4: 15 sec
- Time Constant 5: 30 sec

## Log Interval vs. Time Constant

- The LOG INTERVAL is the time interval used between recorded data points. It can be set using the SETTINGS menu and in Program logging mode using TrakPro™ software.
- The AM520/AM520i always takes a measurement once every second regardless of the Log Interval. Using a Log Interval greater than one second results in stored data points that are averages of the 1-second readings. For example, a 10-second log interval will result in one stored data point every 10 seconds, with each data point being the average of ten 1-second readings. Using a longer logging interval conserves memory in the instrument during long sample runs.
- The TIME CONSTANT is an averaging period used to dampen fluctuations in displayed readings so they are easier to read.
- The AM520/AM520i always takes a measurement once every second regardless of the Time Constant selected. Using a Time Constant greater than one second results in displayed readings that are averages of the 1-second readings. For example, a 10-second Time Constant will cause the display to show an average of the most recent ten 1-second readings. This results in a 10-second moving average, updated on the display every second.
- **DO NOT** mistake “Time Constants” with “Log Intervals.” **Time Constants** affect *only* the displayed information. **Log Intervals** affect *only* the recorded data. Therefore, the recorded logged data will generally **not** match the displayed logged data at the same points in time.
- When using general Alarms or STEL Alarms, the alarm is triggered based on the displayed Time Constant reading, not the value of the logged data over the Log Interval. Therefore, the recorded logged data will generally **not** match the alarm values exactly. For instance, if a Time Constant of 30 seconds and a Log Interval of one second are chosen, the displayed reading will be smoothed out over 30 seconds. Since the Alarms trigger from the displayed value and not the logged value, there could be one or more data points saved in the logged Test with values above the Alarm setting, but if the average over 30 seconds is less than the Alarm setting, the Alarm will not trigger.

## Setting the Time and Date and Date Format

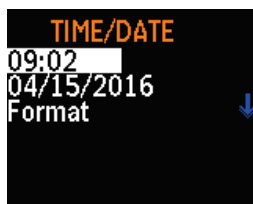
### Set the Date Format

The date format is user-selectable.

The formats available are:

- yyyy/mm/dd (default)
- mm/dd/yyyy
- dd/mm/yyyy

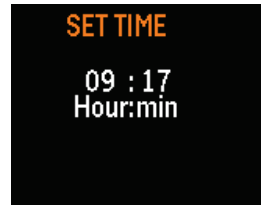
where yyyy is the 4-digit year, mm is the 2-digit month, and dd is the 2-digit day of month.



1. Select **SETTINGS** from the MAIN MENU with the ▲ ▼ keys and press ↵ (**ENTER**).
2. Under SETTINGS MENU, select **TIME/DATE** with the ▲ ▼ keys and press ↵ (**ENTER**).
3. Under TIME/DATE, select **Format** with the ▲ ▼ keys and press ↵ (**ENTER**).
4. Use the ▲ ▼ keys, select the desired format, then press ↵ (**ENTER**).
5. Press the **ESC** key to return to TIME/DATE menu. The format selected will be displayed on all screens, then return to the SETTINGS menu.

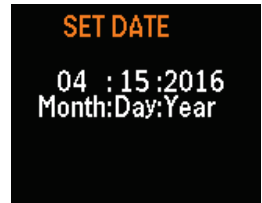
### Set the Current Time

1. Select **SETTINGS** from the MAIN MENU with the ▲ ▼ keys and press ↵ (**ENTER**).
2. Under SETTINGS MENU, select **TIME/DATE** with the ▲ ▼ keys and press ↵ (**ENTER**).
3. Under the TIME/DATE menu, use the ▲ ▼ keys to select the time.
4. Set the correct hour in 24-hour format (e.g., 3 pm = 15 hours) then press ↵ (**ENTER**).
5. Set the correct minutes using the ▲ ▼ keys then press ↵ (**ENTER**).
6. Press the **ESC** key to return to TIME/DATE menu. The format selected will be displayed on all screens, then return to the SETTINGS menu.



### Set the Current Date

1. Select **SETTINGS** from the MAIN MENU with the ▲ ▼ keys and press ↵ (**ENTER**).
2. Under SETTINGS menu, select **TIME/DATE** with the ▲ ▼ keys and press ↵ (**ENTER**).
3. Under TIME/DATE menu, select the date and press **RETURN**.
4. Use the ▲ ▼ keys to set the month, day and year and press ↵ (**ENTER**) after each value is entered.
5. Press the **ESC** key to return to TIME/DATE menu. The format selected will be displayed on all screens, then return to the SETTINGS menu.



## Measurement Units

1. Select **SETTINGS** from the MAIN MENU with the ▲ ▼ keys and press ↵ (**ENTER**).
2. Under SETTINGS menu, select **MEAS UNITS** with the ▲ ▼ keys and press ↵ (**ENTER**).
3. Use the ▲ ▼ keys to select **mg/m<sup>3</sup>** or **µg/m<sup>3</sup>**. Press ↵ (**ENTER**) to accept. The format selected will be displayed on all screens, then return to the SETTINGS menu.



## Battery Units

Battery life remaining can be displayed in minutes or in hours and minutes.

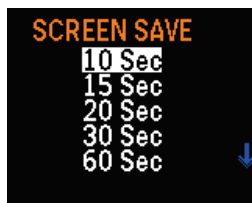
1. Select **SETTINGS** from the MAIN MENU with the ▲ ▼ keys and press ↵ (**ENTER**).
2. Under SETTINGS menu, select **Battery Units** with the ▲ ▼ keys and press ↵ (**ENTER**).
3. Use the ▲ ▼ keys to select **Minutes** or **Hour+Min** and press ↵ (**ENTER**). The format selected will be displayed on all screens, then return to the SETTINGS menu.



## Screen Save Delay

The OLED screen display can be set to go blank after a period of time to conserve battery life. To set the delay:

1. Select **SETTINGS** from the MAIN MENU with the ▲ ▼ keys and press ↵ (**ENTER**).
2. Under SETTINGS menu, select **Screen Save Delay** with the ▲ ▼ keys and press ↵ (**ENTER**).
3. Use the ▲ ▼ keys to select the delay. Options are 10, 15, 20, 30 or 60 seconds.
4. Press ↵ (**ENTER**). The delay selected takes effect immediately, and returns to the SETTINGS menu.



## Language

The display language can be changed to English (default) or Chinese. To set the language:

1. Select **SETTINGS** from the MAIN MENU with the ▲ ▼ keys and press ↵ (**ENTER**).
2. Under SETTINGS menu, select **Language** with the ▲ ▼ keys and press ↵ (**ENTER**).
3. Use the ▲ ▼ keys to select the desired language.
4. Press ↵ (**ENTER**). The language you selected takes effect immediately, and returns to the SETTINGS menu.



## Information

Information about the SidePak™ model number, serial number, firmware version and last date of calibration is displayed under the INFORMATION selection.

To view the information:

1. Select **SETTINGS** from the MAIN MENU with the ▲ ▼ keys and press ↵ (**ENTER**).
2. Under SETTINGS menu, select **Information** with the ▲ ▼ keys and press ↵ (**ENTER**).
3. View the information.
4. Press **RETURN** to return to the SETTINGS menu.



## Calibration

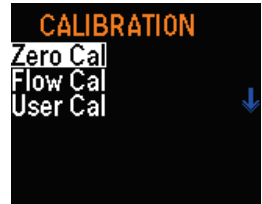
The User Calibration Factor consists of two values which act as multipliers to the raw data prior to being displayed or recorded. The first value is a Photometric Calibration Factor (PCF) which compensates the readings for aerosols that have different photometric properties than the aerosol used during factory calibration. The Response Factor (RF) is applied on top of the calibration factor and represents a subset of the mass concentration [set and expressed as a percentage (%) of the mass concentration] representing a substance specific aerosol. The Response Factor can be enabled or disabled through the “**Response Conc**” option in the SETTINGS menu.

## Effect of Calibration Factors on Full Scale and Alarms

- Note that the instrument maximum full scale mass concentration reading is not fixed at 100 mg/m<sup>3</sup>; it changes when the Photometric Calibration Factor is changed. The same is true with the Response Factor and response concentration reading.
- For instance, if a Photometric Calibration Factor of 2.00 is chosen, all readings are multiplied by 2.00, and the effective maximum mass concentration reading of the instrument is then 200 mg/m<sup>3</sup>. Similarly, if the Response Factor is set at 25%, all mass concentration readings are multiplied by .25, and the effective maximum response concentration reading of the instrument is 50 mg/m<sup>3</sup>.
- Since the range of selectable Photometric Calibration Factors is 0.10 to 10.00, the effective maximum full scale mass concentration reading can be anywhere between 10.0 and 1000 mg/m<sup>3</sup>.
- The selectable range of 0% to 100% for the Response Factor limits the maximum response concentration to between 0.00 mg/m<sup>3</sup> and the current full scale mass concentration reading.
- Since all alarms must be allowed to approach full scale, the maximum alarm value is 999 mg/m<sup>3</sup>. This creates a situation where the alarm values can be set higher than the maximum reading. In this case, the instrument will never be able to read high enough to trigger the alarm.
- To prevent this situation, the instrument displays the message **“Warning: Alarm value is out of range”** if you try to enter a value that is out of range.

There are three items on the Calibration menu.

<b>Zero Cal</b>	This activates a function which re-zeroes the measurement using a filter.
<b>Flow Cal</b>	This activates a function which allows you to set the pump voltage to achieve the desired sample flow.
<b>User Cal</b>	This allows you to select a photometric calibration factor and response factor to adjust the instrument response to more closely match the properties of the aerosol being measured.



### Zeroing the Instrument (Zero Cal)

For best results, it is important to zero the instrument before each test. This ensures accurate data, especially for low aerosol concentrations. The process only takes a few minutes.

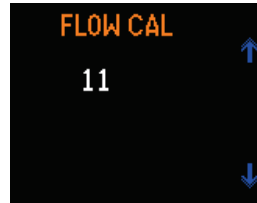
1. Locate the zero filter provided with the AM520/AM520i kit and attach it to the inlet of the SidePak™ monitor.
2. Start the instrument by pressing the **ESC-ON/OFF** key. After the monitor goes into SURVEY mode, press the **ESC** key to reach the MAIN MENU.
3. Under MAIN MENU, use the ▲ ▼ keys to scroll to CALIBRATION and press ↵ (**ENTER**).
4. Under the CALIBRATION menu, use the ▲ ▼ keys to scroll to Zero Cal and press ↵ (**ENTER**).
5. The instrument will prompt you to attach the zero filter to the inlet. When the zero filter is connected, press ↵ (**ENTER**).



6. The instrument will count-down from 60 to 0 and display Zero Cal Complete.
7. Press the **ESC** key to return to the CALIBRATION menu.
8. The instrument is now ready to make accurate measurements.

### Flow Cal

Aerosol concentration measurements with the SidePak™ AM520/AM520i monitor are accurate regardless of the flow rate through the instrument. However, size-selective aerosol sampling inlets such as impactors and cyclones require specific flow rates to function within their design specifications. If using a size-selective inlet, adjust the flow rate precisely. It is always a good practice to adjust the flow rate before the start of a sampling session.



**AM520 connected to TSI® 4146 Flow Meter** (sold separately)

To adjust the flow rate, you will need a flow calibrator. This can be a simple rotameter or a precision flow calibrator often used for setting the flow on personal sampling pumps. A flow calibrator is an optional item and is not included with standard AM520/AM520i kits.

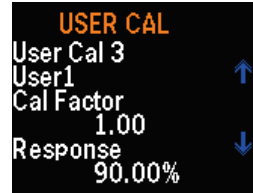
1. Connect a flow calibrator to the inlet.
2. Start the instrument by pressing the **ESC-ON/OFF** key. After the SidePak™ monitor goes into SURVEY mode, press the **ESC** key three times to reach the MAIN MENU.
3. Under MAIN MENU, use the **▲ ▼** keys to scroll to CALIBRATION and press **↵ (ENTER)**.
4. Under the CALIBRATION MENU, use the **▲ ▼** keys to select FLOW CAL and press **↵ (ENTER)**.

- Each single click of an ▲ ▼ key changes the flow by 1 percent of the available range. The flow rate can be changed more quickly by holding the arrow key down. The range is 0 to 200.
- Press ↵ (**ENTER**) to accept the numerical flowrate change, the CALIBRATION MENU is now displayed.

## User Cal

Each User Calibration Factor includes both a Photometric Calibration Factor (PCF) and a Response Factor (RF).

Selecting a User Calibration Factor will cause the SidePak™ monitor's response for all subsequent measurements to be multiplied by the PCF to generate the mass concentration.



In addition, if the RESPONSE CONC option is enabled in the **SETTINGS MENU**, the Response Factor (RF) will be multiplied on top of the Photometric Calibration Factor to generate a second value, the response factor concentration value. The Response Factor has no effect if the RESPONSE CONC option is disabled.

Due to the fact the PCF and RF are tied together based upon the aerosol being measured, it is not possible to select the values independently. They must be chosen as a pair.

User Cal 1 to 12 can be selected through the user interface or TrakPro™ software.

To select the calibration factor through the user interface:

- Under MAIN MENU, use the ▲ ▼ keys to scroll to CALIBRATIONS and press ↵ (**ENTER**).
- Under CALIBRATION MENU, use the ▲ ▼ keys to select **USER CAL** and press ↵ (**ENTER**).
- Under USER CAL, use the ▲ ▼ keys to select the calibration you want and then press ↵ (**ENTER**) to confirm the setting.

User Cal 1 (Factory) has a PCF of 1.00 and RF of 0.00% set by TSI® and cannot be adjusted.

User Cal 2 (Ambient) has a PCF of 0.38 and RF of 0.00% set by TSI® and cannot be adjusted.

User Cal 3 to 12 default to a PCF of 1.00 and RF of 0.00% and can be adjusted and renamed through TrakPro™ software.

User Cal 3 to 12 can also be changed in the field through the AM520/AM520i CALIBRATION MENU. After pressing ↓ (**ENTER**) to select the desired factor, adjust the value of the PCF using the ▲ ▼ keys. Press the ↓ (**ENTER**) key again to adjust the RF using the ▲ ▼ keys. Press the ↓ (**ENTER**) key a third time to accept the changes and return to the CALIBRATION MENU.

After selecting Cal Factor, the display will show the currently active PCF and RF when the Survey menu is displayed.

## Data

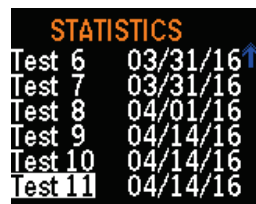
The DATA menu lets you view statistics of the SidePak™ monitor and clear the memory.



## Statistics

To view Statistics:

1. Select **Data** from the MAIN MENU with the ▲ ▼ keys and press ↓ (**ENTER**).
2. Under DATA menu, select **Statistics** with the ▲ ▼ keys and press ↓ (**ENTER**).
3. Select the Test (for example Test 3) with the ▲ ▼ keys and press ↓ (**ENTER**).
4. The Statistics menu displays computed statistics for each test (up to 100 tests) that have been made using Run Manual, and Prog 1 through Prog 7 data logging methods. The statistics computed by the SidePak™ AM520/AM520i are displayed in the currently selected units. Statistics are displayed for both the Mass Concentration and Response Concentration values and include:
  - Max: Maximum test concentration value (mg/m<sup>3</sup> or µg/m<sup>3</sup>)
  - Min: Minimum test concentration value (mg/m<sup>3</sup> or µg/m<sup>3</sup>)
  - Avg: Average of recorded concentration values (mg/m<sup>3</sup> or µg/m<sup>3</sup>)
  - TWA: 8-hour time-weighted average (mg/m<sup>3</sup> or µg/m<sup>3</sup>)
  - Time: Elapsed time of test



A screenshot of the STATISTICS menu. The word 'STATISTICS' is at the top in orange. Below it, a list of tests is shown in white text. The last test, 'Test 11', is highlighted with a blue arrow pointing up to the right.

Test	Date
Test 6	03/31/16
Test 7	03/31/16
Test 8	04/01/16
Test 9	04/14/16
Test 10	04/14/16
Test 11	04/14/16

5. If the display shows N/A for the TWA, it means that there is not enough data in that test to compute the TWA. The instrument must be operated for a minimum of 15 minutes before a valid TWA may be calculated.
6. Press the **MENU** key to return to **STATISTICS MENU**.

### Clear Memory

Clear Memory permanently erases *all* logged data and associated statistics stored in memory. It will not affect the Prog-1 through Prog-7 stored programs, stored Cal Factors, or any other settings.



### To Clear Memory

1. Select **Data** from the MAIN MENU with the ▲ ▼ keys and press ↵ (**ENTER**).
2. Under DATA menu, select **Clear Memory** with the ▲ ▼ keys and press ↵ (**ENTER**).
3. You will be prompted to confirm your intention.
4. Press ↵ (**ENTER**). You will be returned to the Data menu.

### Alarms

The unit is equipped with four alarm types:

- General Alarm (Mass Concentration)
- General Alarm (Response Concentration)
- STEL Alarm (Mass Concentration)
- STEL Alarm (Response Concentration)

Each of the alarms have five default alarm settings: 0.5 mg/m<sup>3</sup>, 1 mg/m<sup>3</sup>, 3 mg/m<sup>3</sup>, 5 mg/m<sup>3</sup>, and 15 mg/m<sup>3</sup> and OFF. The Mass Concentration measurement is used for the *Mass Alarm* and *Mass STEL* types. The Response Concentration is used for the *Response Alarm* and *Response STEL* types.

TrakPro™ software can be used to set each of the alarm values from 0.001 to 999 mg/m<sup>3</sup>.

A *General Alarm* (Mass or Response) is active during *Survey* mode and while data logging. If the displayed reading (based on Time Constant setting) exceeds the *Alarm* value, the alarm triggers. Depending on settings in the ALARMS MENU, the display will flash red or the LEDs on the membrane switch may flash or an audible beeper may sound. All three of those alarm indications can be turned ON/OFF through the ALARMS MENU.

Once triggered, the Alarm stays active until the displayed reading drops below 95% of the Alarm value. The alarm can be “delayed” or “muted” with the Ringback delay function. If the displayed reading is more than 90% of the Alarm value, the display flashes yellow.

A *STEL Alarm* (Mass or Response) is active during data logging only and is *not* active in *Survey* mode. If the displayed Time Constant reading exceeds the STEL Alarm value, the STEL Alarm triggers. When the STEL Alarm triggers, a STEL Record is started in the logged data. A STEL Record contains the average concentration taken every minute during the length of the STEL Record. Only the concentration of the channel which triggered the alarm (Mass Concentration or Response Factor Concentration) is recorded.

STEL Record length is selectable from 5 to 30 minutes through TrakPro™ software. Since the start of a STEL Record is not usually aligned with the Log Interval, the values of averages saved in the STEL Record will generally **not** match the values saved each Log Interval.

*Ringback delay:* The Ringback delay is a user function that will “mute” an activated alarm for the selected period of time. General Alarms and STEL Alarms can be muted for the duration of the Ringback delay setting: 30 sec, 1 min, 3 min, 5 min, 10 min, off. After the Ringback delay expires, the Alarm will sound again.

ALARMS	
Mass Alarm	ON
Mass STEL	ON
Response Alarm	ON
Response STEL	ON
LEDs	ON
Audible	OFF ↓

When an alarm sounds, the Ringback delay can be activated by pressing the ↵ (**ENTER**) button. The Ringback delay button is functional even when the front panel is locked.

To select an alarm and an alarm action:

1. Select **ALARMS** from the MAIN MENU with the ▲ ▼ keys and press ↵ (**ENTER**).

The ALARMS menu has the following options:

- Mass Alarm
- Mass STEL
- Response Alarm
- Response STEL
- LEDs
- Audible
- Screen
- Ringback

2. Select **Mass Alarm**, **Mass STEL**, **Response Alarm**, or **Response STEL** with the ▲ ▼ keys and press ↵ (**ENTER**).
3. Select the setting you want to use from the list of available values with the ▲ ▼ keys and press ↵ (**ENTER**).
4. Use the ▲ ▼ keys to select an alarm indicator: LEDs, Audible, Screen or Ringback and press ↵ (**ENTER**).
5. Turn the indicator ON or OFF for LEDs, Audible, and Screen.
6. Select a Ringback delay time from the RINGBACK menu.

## Post-Sampling Data Reporting and Graphing

After collecting and logging data, all tests and data can be downloaded to a personal computer via the supplied USB cable. For data report generation and graphing, use the TSI® TrakPro™ v5.x.x Data Analysis Software (TSI® P/N 7003173).

With the TrakPro™ software, you can also program the internal settings of the AM520/AM520i units for performing future dust monitoring studies. See the product information of the TSI® TrakPro™ software for all the features and capabilities that enhance the use of your SidePak™ AM520/AM520i Personal Aerosol Monitor.

TrakPro software is available for download from the TSI® website at: <https://www.tsi.com/support/tsi-software-and-firmware/>.

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# Chapter 4

## Maintenance

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The SidePak™ AM520/AM520i Personal Aerosol Monitor requires periodic maintenance. The most common procedures are:

- [General cleaning](#)
- [Impactor maintenance](#)
- [Cyclone maintenance](#)
- [Charging batteries](#)
- [Zeroing the Instrument](#)

In addition to the procedures in this chapter, TSI® recommends that you return your SidePak™ AM520/AM520i Personal Aerosol Monitor to the factory for annual calibration. Regular factory-authorized cleaning and recalibration helps ensure that your instrument is working properly, has the latest updates, and will provide accurate and reliable measurements.

### Returning the Instrument to TSI for Service

When sending the instrument to TSI® for repair or service, include all parts and accessories. To troubleshoot a problem, a TSI® Technician will attempt to recreate the problem by running the instrument. All equipment used with the instrument is needed to do this.

#### WARNING

Remove Li-ion batteries from instrument before shipping.  
**DO NOT** ship AM520/AM520i with batteries installed.

### General Cleaning

General cleaning of the SidePak™ AM520/AM520i case should be done with soap and water applied with a damp cloth.

#### NOTICE

**DO NOT** use chemical cleaners, alcohol or petroleum derived cleaners on the case or front panel of the instrument.

Use a foam or lint-free swab to clean the alarm vents on the front of the unit.

### NOTICE

**DO NOT** use high pressure compressed air as this may harm the internal membrane of the alarm horn and re-aerosolize particulate matter.

## Using and Maintaining Built-in Impactors

Included with the instrument is a set of four impactor inlets and gaskets that can be used in place of the standard inlet to conveniently separate specific particle size fractions. The 50% cut-off size is marked in micrometers ( $\mu\text{m}$ ) on each inlet. The four impactor inlets provide cuts at 1.0  $\mu\text{m}$ , 2.5  $\mu\text{m}$ , 5  $\mu\text{m}$ , and 10  $\mu\text{m}$ , corresponding to PM<sub>1.0</sub>, PM<sub>2.5</sub>, PM<sub>5</sub>, and PM<sub>10</sub> specifications respectively. All inlets are made of conductive plastic to eliminate particle losses due to static charges.



The “standard inlet” does not have a size marking on the top edge and does not cause any specific particle size separations. It is intended for use with external size-selective aerosol samplers such as a cyclone or external impactor at any flow rate within the allowable range. When using a cyclone or external impactor, the impactor disk should not be used.

### NOTICE

SidePak™ monitor built-in impactors must be operated with the flow rate set to 1.7 L/min for proper performance. Using other flow rates will result in unknown particle size fractions. The standard inlet can be used at any flow rate.

**ALWAYS** use the standard (unmarked) inlet when sampling through an external size-selective sampler such as a cyclone or external impactor.

SidePak™ size-selective inlets are used with an internal impactor disk (provided). The impactor disk functions as a collection plate where particles larger than the cut-size are trapped. The same impactor disk is used for all impactors, but it is **not used for the standard inlet**.



To make sure unwanted (large) particles remain trapped on the impactor disk, it is necessary to apply 1 to 4 drops of impactor oil on the impactor disk for particles to stick to. Wipe off any excess oil if necessary.

### NOTICE

Size-selective impactors will not function unless an impactor disk is installed. To ensure proper performance, the impactor disk should be removed, cleaned and re-oiled prior to each use.

1. Remove the impactor by loosening the two captive screws that hold the impactor in place.



2. Flip the instrument upside down to remove the impactor disk.



3. Clean the impactor inlet and impactor disk with a clean lint-free swab or microfiber cloth and light solvent. Gently blow impactor body dry with canned/pressurized clean air or allow to air dry. Use a lint-free swab or microfiber cloth to clean impactor well inside the instrument case to remove accumulated particles.

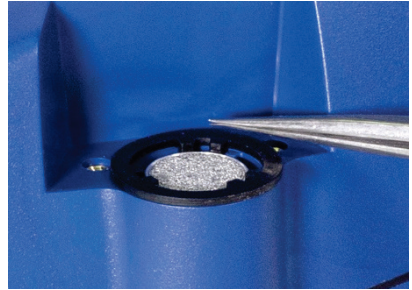
### WARNING

To prevent driving contamination into the optics, never blow air directly into the sample inlet opening of the AM520/AM520i.

4. Apply 1 to 4 drops of oil to the top of the impactor disk (collection plate). Wipe off excess oil if necessary.
5. Slide the impactor disk into the impactor well until it is seated.



6. Place inlet gasket on the inlet so that the tabs on the gasket fit inside the inlet around inner tabs of the inlet as shown.



7. Place impactor inlet on instrument.

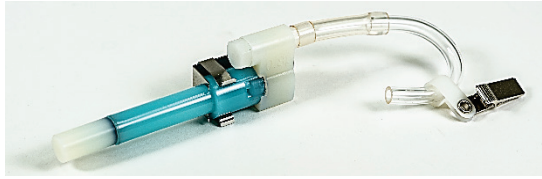


8. Secure the impactor assembly back onto the instrument body by tightening the two captive screws. To avoid damage, **DO NOT** over-tighten.



## Using and Maintaining the Respirable Cyclone

The 10-mm Nylon Dorr-Oliver Cyclone included with the AM520/AM520i can be used to differentiate between



the respirable fraction and other portions of the ambient aerosol. It is ideal for making breathing zone measurements because it can be attached to a worker's clothing near his or her head. TSI® supplies a U-tube and clip with the cyclone specifically for this purpose.

4  $\mu\text{m}$  is internationally accepted as the 50% cut-off size for respirable aerosols. Particles larger than 4  $\mu\text{m}$  impact onto the surfaces of the upper respiratory tract and cannot reach the lungs. The cyclone accessory provided with SidePak™ AM520/AM520i is designed to provide a cut-off at 4  $\mu\text{m}$ . This is specified as a  $D_{50}$  (50%) sharp cut-off at 4  $\mu\text{m}$ .

The cyclone works by forcing the particle-laden air sample to swirl inside the cyclone body. Larger (higher mass) particles cannot follow the air stream and become trapped while smaller particles stay in the air stream and pass through. When using the cyclone, assume that all particles smaller than the cut-off size pass through and all larger particles become trapped in the grit potentiometer.

The cut-off size for any cyclone is dependent on flow rate.

### NOTICE

It is very important that the sample flow rate through the SidePak™ AM520/AM520i monitor be set at 1.7 liters per minute (L/min). If some other flow rate is set, the cut-off size will be unknown.

1. Install the standard inlet (unmarked) on the SidePak™ AM520/AM520i body **without** an impactor disk inside.
2. Attach the cyclone and sample tube onto the inlet.
3. Adjust the flow rate to 1.7 L/min. See the [Operation](#) chapter for instructions on setting the flow rate.

The SidePak™ monitor and cyclone are now ready to use. Attach the cyclone to the individual test subject's clothing using the U-tube and clip provided with the cyclone.

## Cleaning the Cyclone

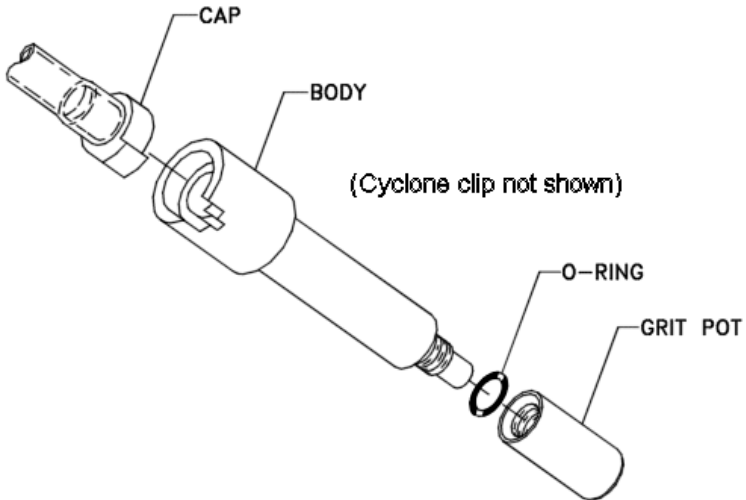
The 10-mm Nylon Dorr-Oliver Cyclone should be cleaned prior to each use. In most cases, simply cleaning the grit potentiometer is all that is necessary. Inspect the inside of the cyclone body regularly and clean it if necessary.

1. Unscrew the grit potentiometer from the bottom of the cyclone. Remove the stainless steel cyclone clip and pull the cap off.
2. Hold the open end of the grit potentiometer down and tap it on a hard surface to dislodge particles. Repeat with the cyclone body.

### NOTICE

If dirt is visible inside either the grit potentiometer or the cyclone body, it may be necessary to blow canned/pressurized air into the cyclone parts and/or to clean them with soap and water. A mild solvent like isopropanol may also be used inside the cyclone. Make certain that the cyclone is perfectly dry before re-assembly and use.

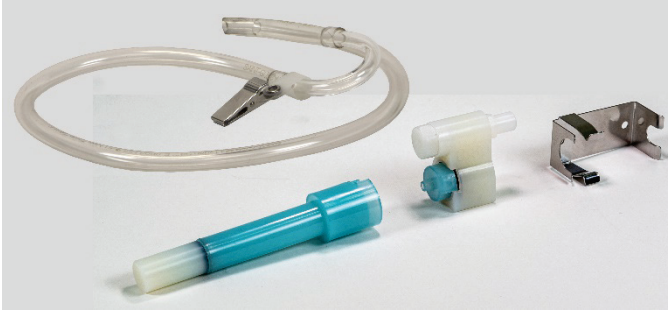
3. Re-assemble the cyclone. Note that the stainless-steel cyclone clip that holds the cap onto the body will only fit one way. The cyclone cleaning procedure is now completed.



**Exploded View of 10 mm Nylon Dorr-Oliver Cyclone**

## Using and Maintaining the Diesel Particulate Matter DPM Cyclone

The DPM Cyclone included with the AM520/AM520i can be used to differentiate between the diesel particulate matter and other portions of the ambient aerosol. It is ideal for making breathing zone measurements because it can be attached to clothing near the wearers face/breathing zone. TSI® supplies a U-tube, clip, and a Dorr-Oliver cyclone with the DPM cyclone specifically for this purpose.



The DPM cyclone is designed with a 50 percent cut-off size of  $0.8 \mu\text{m}$ . The Dorr-Oliver cyclone is positioned upstream of the DPM cyclone to filter out particles larger than  $4 \mu\text{m}$  preventing large particles from clogging the inlet of the DPM cyclone.

The cyclone works by forcing the particle-laden air sample to swirl inside the cyclone body. Larger (higher mass) particles cannot follow the air stream and become trapped while smaller particles stay in the air stream and pass through. When using the cyclone, you can assume that all particles smaller than the cut-off size pass through and all larger particles become trapped in the grit potentiometer.

The cut-off size for any cyclone is dependent on flow rate.

### NOTICE

It is very important that the sample flow rate through the SidePak™ monitor be set at 1.7 liters per minute (L/min). If some other flow rate is set, the cut-off size will be unknown.

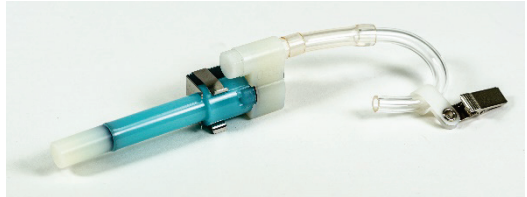
1. When using the cyclone, be sure that there is no impactor disk installed. Use the standard inlet (unmarked) with gasket.



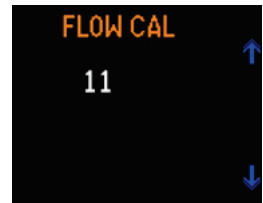
2. Attach the Dorr-Oliver cyclone to the DPM cyclone to create the DPM assembly.



3. Attach the DPM cyclone assembly and sample tube onto the inlet.



4. Adjust the flow rate to 1.7 L/min. See Chapter 3, "[Operation](#)" for instructions on how to set the flow rate.



**TSI® 4146 flow meter (sold separately) being used to calibrate flow setting**

The SidePak™ monitor and DPM cyclone assembly are now ready to use. Attach the DPM cyclone assembly to the individual test subject's clothing using the U-tube and clip provided with the DPM cyclone assembly.

## Cleaning the Diesel Particulate Matter DPM Cyclone

The DPM Cyclone should be cleaned prior to each use. In most cases, simply cleaning the grit potentiometer is all that is needed. Inspect the inside of the cyclone body regularly and clean it if necessary.

1. Unscrew the grit potentiometer from the bottom of the cyclone. Remove the stainless steel cyclone clip and pull the cap off.
2. Hold the open end of the grit potentiometer down and tap it on a hard surface to dislodge particles. Repeat with the cyclone body.

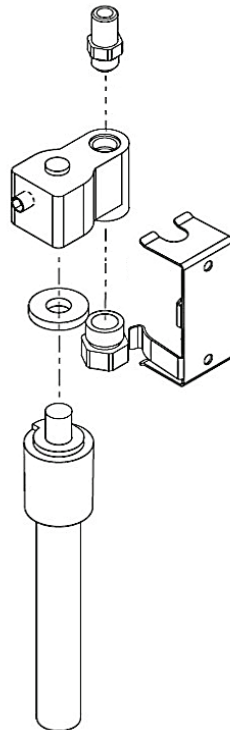
### NOTICE

If dirt is visible inside either the grit potentiometer or the cyclone body, it may be necessary to blow canned/pressurized air into the cyclone parts and/or to clean them with soap and water. A mild solvent like isopropanol may also be used inside the cyclone. Make certain that the cyclone is perfectly dry before re-assembly and use.

3. Re-assemble the cyclone.

Note that the stainless steel cyclone clip that holds the cap onto the body will only fit one way.

The cyclone cleaning procedure is now completed.



**Exploded View of  
0.8 µm DPM Cyclone**

## NOTICE

When re-assembling the cyclone, fully seat the cap to maintain the proper flow rate. Failure to seat the cap may affect the particle cut-size of the cyclone.

### Calibrating for Measuring DPM

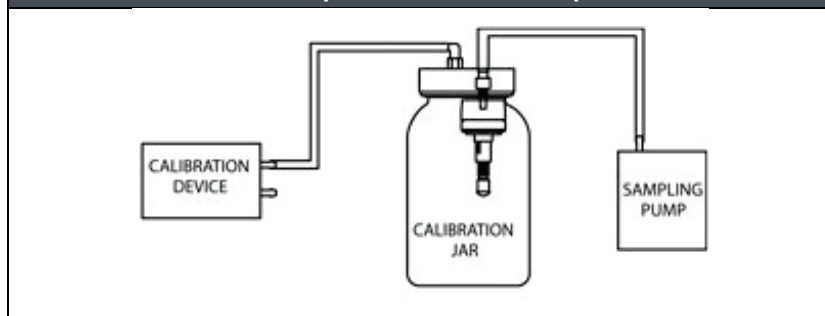
The Zefon® Cyclone Calibration Jar is a 1 liter container with all the proper fittings and connections needed to calibrate sampling pump flow rates with other commercially available cyclones.



Features:

- 1 liter size
- Compatible with other commercially available cyclones
- Complete with all fittings and Tygon® tubing for connecting sampling pump (as shown)

### Example Calibration Setup



**AM520/AM520i Field Service Kit – sold separately**

The SidePak™ AM520/AM520i Field Service Kit (P/N 803306) includes the following to replace damaged or lost items:

Qty	Description
3	USB Dust Plugs
3	Impactor Plates
6	Impactor Gaskets



## Chapter 5

### Troubleshooting

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TSI® recommends the SidePak™ Model AM520/AM520i Personal Aerosol Monitor be returned to the factory for annual calibration. Regular factory-authorized cleaning and recalibration helps ensure that the instrument is working properly, has the latest updates, and will provide accurate and reliable measurements.

If you are having a problem with your SidePak™ AM520/AM520i, use the information below to try and resolve it in the field. If necessary, contact TSI® Incorporated or a local TSI® distributor to arrange for service by a TSI Factory or TSI Authorized Service Center.

Contact information:

TSI Incorporated  
500 Cardigan Road  
Shoreview, MN 55126  
USA

Tel: 651-490-2860 or 1-800-680-1220


Website: [www.tsi.com](http://www.tsi.com)

E-mail: [technical.services@tsi.com](mailto:technical.services@tsi.com)

The following table lists the symptoms, possible causes, and recommended solutions for common problems encountered with the SidePak™ monitor.

# Troubleshooting Table

Symptom	Possible Cause	Corrective Action
Erratic zero reading.	Leak.	<p>Check all connections for leaks.</p> <p>Carefully tighten sample inlet screws (<b>DO NOT</b> over-tighten!)</p> <p>If using an impactor, remove, clean and re-oil the impactor disc. Make sure the O-ring is in place and not damaged.</p> <p>Make sure the impactor disc is seated squarely into the fitting, before replacing the inlet (see <a href="#">"Using and Maintaining Built-in Impactors"</a>, in Chapter 4, for more information).</p>
	Leak through inlet gasket.	<p>Cover the inlet with thumb. If there is a leak the pump will continue to run.</p> <p>Remove the inlet and cover the opening with your thumb to block the air flow. If the error 'Flow Blocked' is displayed, replace the inlet gasket and re-assemble.</p>
	Dirty inlet and/or sample tube.	Clean inlet. Clean or replace tubing.
	Extreme temperature swings during operation.	Zero instrument, at ambient temperature, before beginning test. Protect from extreme temperature swings.
	Internal optics chamber is contaminated.	Return to factory for cleaning and servicing.
Nothing visible on display.	Unit not switched on.	Press the <b>ESC</b> key firmly for 2 seconds minimum.
	Low or dead battery.	Replace the battery or plug in the AC adapter.

Symptom	Possible Cause	Corrective Action
Mass concentration number is blinking and stays on the same value.	Instrument has reached the calibrated limit of its range (multiplied by Cal Factor).	N/A
No keypad response. Display shows a red lock icon. 	Keypad is locked out. When the keypad is locked, the display shows a red lock icon.	To unlock the keypad, press and hold the ▲ key and press ↵. See <a href="#">Data Logging</a> in Chapter 3 for more information.
The battery icon is flashing red.	Low battery charge.	Recharge battery or use AC adapter.
Green LED on battery flashing on for 3 seconds and off for 1 second.	The battery is either too hot or too cold to charge.	Allow battery to warm or cool to room temperature.
Green LED on battery flashing rapidly.	Internal battery pack fault. Battery cannot charge.	Replace battery.
FLOW BLOCKED message is displayed.	Inlet flow is blocked.	Remove obstructions. Check for pinched sample tube. Check for correct installation of impactor inlet (if used).
	Outlet flow is blocked.	Remove obstructions from outlet flow fitting (next to connectors).
	Internal screen filter is plugged.	Return to factory for servicing, or replace internal screen filter. See " <a href="#">AM520/AM520i Field Service Kit</a> " section, in Chapter 4, for more information.

Symptom	Possible Cause	Corrective Action
LOGGING STOPPED, NO DATA SAVED. message is displayed.	User has discontinued data logging before a single data point was recorded.	N/A
INVALID START TIME message is displayed.	User is attempting to run a data logging program and the program start time is in the past (expired).	Setup logging protocol for program logging using TrakPro™ software.
LOG PROGRAM READ or LOG PROGRAM WRITE error message is displayed.	There is a problem with an entered logging program.	Use TrakPro™ software to read and set the logging programs. If error recurs, return to factory for servicing.
NO DATA message is displayed.	User is attempting to review Test Statistics. However, no Tests have been properly stored in memory.	Record Tests using Manual or Program logging.
One or more of: LASER CURRENT LOW. LASER CURRENT HIGH. LASER POWER LOW. LASER POWER HIGH. messages are displayed.	The laser or laser control circuit has failed.	Return to factory for servicing.
The LASER CURRENT HIGH message is displayed without the: LASER POWER LOW message.	The laser is aging and should be replaced soon. However, the instrument is probably still operational.	Return to factory for servicing.
ZERO DRIFT message is displayed.	Zero baseline on instrument has drifted. This error can be caused by zeroing with a dirty or leaking filter.	Perform a zero calibration. See <a href="#">“Calibration, Zero Cal”</a> , in Chapter 3, for more information.

Symptom	Possible Cause	Corrective Action
	Leak through inlet gasket.	Cover the inlet with thumb. If there is a leak the pump will continue to run.  Remove the inlet and use thumb to cover the opening to block the flow. If the error 'Flow Blocked' is displayed, replace inlet gasket.
COIN CELL VOLTAGE error message is displayed.	The coin cell used to power the clock and store logged data is depleted.	Download logged data to TrakPro™ software (if desired to save). Return to factory for servicing.
METER ID READ error message is displayed.	There is a problem with the saved instrument Model or Serial number. User settings, calibration, etc. are unaffected.	Return to factory for servicing.
CLOCK READ or CLOCK WRITE error message is displayed.	There is a problem with the time setting of the Real-Time Clock. User settings, calibration, etc. are unaffected.	If error recurs, return to factory for servicing.
USER CONFIG READ or USER CONFIG WRITE error message is displayed.	There is a problem with user settings such as time constant, pump setting, selected alarm, etc.	Check all user settings for accuracy. If error recurs, return to factory for servicing.
CALIBRATION READ or CALIBRATION WRITE error message is displayed.	There is a problem with the calibration. Instrument accuracy is in question.	Return to factory for servicing.
LOG DATA READ or LOG DATA WRITE error message is displayed.	Logged data may have been corrupted.	Download logged data to TrakPro™ software (to save) then do CLEAR MEMORY to clear the corrupt data.

Symptom	Possible Cause	Corrective Action
One of: ADC READ ADS1220 READ SPIFI MEMORY ERROR PUMP VOLTAGE LOW messages are displayed.	Internal hardware fault.	If error recurs, return to factory for servicing.  The message gives information for the factory tech.
PUMP CURRENT LOW message is displayed.	The pump brushes may be nearing the end of useful life.	If error recurs, return to factory for servicing.
BATTERY VOLTAGE DANGEROUSLY HIGH. UNPLUG AC. message is displayed.	There is a problem with the charge circuit inside the battery. It is not controlling battery charge properly.	To prevent safety concerns, immediately unplug the AC adapter from the battery. Run the instrument until the battery is discharged, then dispose of battery according to regulations.  <b>DO NOT</b> attempt to use the battery again.

## Technical Contacts

If you have any difficulty setting up or operating the AM520/AM520i SidePak™ aerosol monitor, or if you have technical or application questions about this system, contact Technical Support at TSI® Incorporated, 1-800-680-1220 (USA) or (651) 490-2860 or e-mail [technical.services@tsi.com](mailto:technical.services@tsi.com).

If the SidePak™ aerosol monitor, does not operate properly, or if you are returning the instrument for service, visit our website at [tsi.com/service](http://tsi.com/service), or contact TSI® Customer Service at 1-800-680-1220 (USA) or (651) 490-2860.

## International Contacts

### Service

#### **TSI Instruments Singapore Pte Ltd**

150 Kampong Ampat  
#05-05 KA Centre  
Singapore 368324

**Telephone:** +65 6595-6388  
**Fax:** +65 6595-6399  
**E-mail:** [tsi-singapore@tsi.com](mailto:tsi-singapore@tsi.com)

#### **TSI Instrument (Beijing) Co., Ltd.**

Room 504-505 5/F, Block D  
Chang'An Mills, South Wuyi Theater Road  
Shijingshan District, Beijing,  
CHINA 100043

**Telephone:** +86-10-8219 7688  
**Fax:** +86-10-8219 7699  
**E-mail:** [tsibeijing@tsi.com](mailto:tsibeijing@tsi.com)

#### **TSI Instruments Ltd.**

Stirling Road  
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UNITED KINGDOM

**Telephone:** +44 (0) 149 4 459200  
**E-mail:** [tsiuk@tsi.com](mailto:tsiuk@tsi.com)

#### **Kenelec Scientific**

23 Redland Drive  
MITCHAM VIC 3132

**Telephone:** +61 3 9873 1022  
**Australia Wide:** 1 300 73 2233  
**Website:** [www.kenelec.com.au/services](http://www.kenelec.com.au/services)

## **Technical Support**

### **TSI Instruments Singapore Pte Ltd**

150 Kampong Ampat  
#05-05 KA Centre  
Singapore 368324

**Telephone:** +65 6595-6388  
**Fax:** +65 6595-6399  
**E-mail:** [tsi-singapore@tsi.com](mailto:tsi-singapore@tsi.com)

### **TSI Instrument (Beijing) Co., Ltd.**

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No. 12 A, Zhongguancun South Avenue  
Haidian District, Beijing, 100181  
CHINA

**Telephone:** +86-10-8219 7688  
**Fax:** +86-10-8219 7699  
**E-mail:** [tsibeijing@tsi.com](mailto:tsibeijing@tsi.com)

### **TSI GmbH**

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52068 Aachen  
GERMANY

**Telephone:** +49 241-52303-0  
**E-mail:** [tsigmbh@tsi.com](mailto:tsigmbh@tsi.com)

### **TSI Instruments Ltd.**

Stirling Road  
Cressex Business Park  
High Wycombe, Buckinghamshire  
HP12 3ST  
UNITED KINGDOM

**Telephone:** +44 (0) 149 4 459200  
**E-mail:** [tsiuk@tsi.com](mailto:tsiuk@tsi.com)

### **TSI France Inc.**

Hotel technologique  
BP 100  
Technopôle de Château-Gombert  
13382 Marseille cedex 13  
FRANCE

**Telephone:** +33 (0)1 41 19 21 99  
**E-mail:** [tsifrance@tsi.com](mailto:tsifrance@tsi.com)

## Returning for Service

Visit our website at [tsi.com/service](https://tsi.com/service) and complete the on-line “Service Request” form or call TSI® at 1-800-680-1220 (USA), (651) 490-2860, or 001 651 490-2860 (International) for specific return instructions.

Customer Service will need the following information:

- The instrument model number
- The instrument serial number
- A purchase order number (unless under warranty)
- A billing address
- A shipping address

Use the original packing material to return the instrument to TSI®. If you no longer have the original packing material, seal off any ports to prevent debris from entering the instrument and ensure that the display and the connectors on the instrument front and back panels are protected. **This instrument is very fragile and must be packed, labeled and shipped in a manner appropriate for a precision instrument.**

### WARNING

Remove Li-ion batteries from instrument before shipping.  
**DO NOT** ship AM520/AM520i with batteries installed.

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# Appendix A

## Specifications



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Specifications are subject to change without notice.

Sensitivity			
Sensor type	90° light scattering, 650 nm laser diode		
Aerosol concentration range	0.001 to 100 mg/m <sup>3</sup> (calibrated to respirable fraction of ISO 12103-1, A1 Test Dust)		
Particle size range	0.1 to 10 µm		
Minimum resolution	0.001 mg/m <sup>3</sup>		
Zero stability	±0.001 mg/m <sup>3</sup> over 24 hours using 10-second Time Constant		
Temperature coefficient	Approximately +0.0005 mg/m <sup>3</sup> per °C (for variations from temperature at which instrument was last zeroed)		
Flow Rate			
Range	User-adjustable, 0 to 1.8 L/min <table border="1" data-bbox="483 941 951 1094"><thead><tr><th>NOTICE</th></tr></thead><tbody><tr><td>Upper range is dependent on impactor or cyclone attached to the AM520/AM520i.</td></tr></tbody></table>	NOTICE	Upper range is dependent on impactor or cyclone attached to the AM520/AM520i.
NOTICE			
Upper range is dependent on impactor or cyclone attached to the AM520/AM520i.			
Temperature Range			
Operating range	0°C to 50°C (32°F to 120°F)		
Storage range	-20°C to 60°C (-4°F to 140°F)		
Operational humidity	0 to 95% RH, non-condensing		
Time Constant (OLED display)			
Range	User-adjustable, 1 to 60 seconds		

<b>Built-in Inlets</b>	
Standard inlet	Not size-specific
PM <sub>1.0</sub> impactor	50% cut-off at 1.0 µm
PM <sub>2.5</sub> impactor	50% cut-off at 2.5 µm
PM <sub>5.0</sub> impactor	50% cut-off at 5.0 µm
PM <sub>10</sub> impactor	50% cut-off at 10.0 µm
<b>Attachable Cyclones</b>	
4 µm Dorr-Oliver	50% cutoff at 4.0 µm
0.8 µm DPM	50% cut-off at 0.8 µm
<b>Alarms</b>	
Alarm Types	General, STEL
Default Settings	0.5 mg/m <sup>3</sup> , 1 mg/m <sup>3</sup> , 3 mg/m <sup>3</sup> , 5 mg/m <sup>3</sup> , 15 mg/m <sup>3</sup> , Off Programmable from 0.001 to 999 mg/m <sup>3</sup> through TrakPro™ Software
Alarm Indicator	95 dBA (at one foot) audible horn, blinking red LED, flashing red OLED display
Ringback Delay	30 sec, 1 min, 3 min, 5 min, 10 min, Off
<b>Data Logging</b>	
Data Points	Approx. 80,000 (55 days logging once per minute)
Logging Interval	User-adjustable, 1 second to 60 minutes
<b>User-Select Calibration Factors</b>	
Factory Setting	1.0 (non-adjustable)
Ambient Setting	0.38 (non-adjustable)
User-defined Settings	10, with user-defined labels via TrakPro™ v5 Software
Range	0.1 to 10.0, user-adjustable

<b>Physical</b>	
External Dimensions	5.1 x 3.7 x 3.1 inch (129.5 x 94 x 78.4 mm) with 803300, 803311, and 803322 battery
Weight	22 oz. (0.62 kg) with 803300, 803311, and 803322 battery
Display	160 x 128 resolution color OLED display
Tripod Socket	1/4-20 female thread
<b>Battery</b>	
Rating	3.7 VDC, 5900 mAH Li-Ion Pack
Run Time	Greater than 20 hours at 1.7 L/min with a PM <sub>2.5</sub> impactor
Charge Time	4.0 hours (with a fully depleted battery)
<b>Power Supply (P/N 803302)</b>	
Input Voltage Range	100 to 240 VAC, 50 to 60 Hz
Output Voltage	12 VDC @ 3.0 A
Safety Level	Class 2 and SELV Compliant
Overvoltage Category	II
<b>Maintenance</b>	
Factory Clean/Calibrate	Recommended annually
User Zero Calibration	Before each use
User Flow Calibration	As needed
<b>Communications Interface</b>	
Type	USB 2.0
Connector, Instrument	USB Micro-B (socket)
<b>Minimum Computer Requirements for TrakPro™ Software</b>	
Communications Port	Universal Serial Bus (USB) v2.0 or higher
Operating System	Microsoft® Windows® 7 or 10 (32-bit or 64-bit) operating systems

<b>Environmental/Installation</b>	
Maximum Altitude	2000 meters
Pollution Degree	2
Installation Category	3
<b>Approvals</b>	
AM520 with TSI® Battery Pack P/N 803300, 803311, and 803322	
	
Immunity	EN61326-1:2013
Emissions	EN61326-1:2013 Class B
Safety	IEC 61010-1:2010 IEC 60825-1:2014
<b>AM520i with TSI® Battery Pack P/N 803322</b>	
	
Immunity	EN61326-1:2013
Emissions	EN61326-1:2013 Class B
Safety	IEC 61010-1:2010 IEC 60825-1:2014

**Intrinsic Safety Rating Information (AM520i only)**

See [Intrinsic Safety Rating Information \(AM520i only\)](#) earlier in this manual under [Safety Information](#).

## Appendix B

### Custom Calibrations

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In most situations, the Model AM520/AM520i provides very good information on how the concentration of an aerosol changes for over time. Factory calibration to the respirable fraction of standard ISO 12103-1, A1 Test Dust (aka, Arizona Test Dust) allows comparisons between measurements where the source or type of dust is predominately the same. Because optical mass measurements are dependent upon particle size and material properties, there may be times when a custom calibration will improve your accuracy for a specific aerosol.

The SidePak™ AM520/AM520i monitor has several features to aid in obtaining good accuracy for a specific aerosol.

- The SidePak™ monitor's User Calibration Factor includes both a Photometric Calibration Factor (PCF) and Response Factor (RF). The PCF is used to tune the instrument mass concentration response to the specific aerosol. The RF is used to monitor the level of a specific substance consisting of a known percentage of that aerosol.
- The SidePak™ monitor's User Calibration Factor can be changed through the instrument keypad. All future readings from the SidePak monitor will correspond to a specific aerosol until the calibration factor is changed back to the factory setting.
- User Calibration Factors can be stored in a table and downloaded to the SidePak monitor using the TrakPro™ Data Analysis Software. All future measurements will correspond to a specific aerosol until the calibration factor is changed back to the factory setting.
- A single set of logged data can be converted to data calibrated to a specific aerosol with the use of the TrakPro™ software. This conversion can be done by knowing either the true mass concentration for the logged data or the calibration factor for the aerosol. Future measurements will continue to be read and logged with the original calibration factor (normally 1.0) and will not be converted automatically.

All of these options require that a true mass concentration (via gravimetric analysis) is determined for the aerosol measured. The true mass concentration is used to calculate the Photometric Calibration Factor for that aerosol. Further lab analysis of the sample is required to determine what percentage of the sample represents the specific substance of interest. This percentage is the associated Response Factor. Once these values are developed, they can be used repeatedly to improve measurements in the same or similar aerosol environment.

## **Developing a Photometric Calibration Factor for a Specific Aerosol**

The SidePak™ AM520/AM520i Personal Aerosol Monitor is factory calibrated to the respirable fraction of standard ISO 12103-1, A1 Test Dust. The SidePak™ AM520/AM520i monitor can be easily calibrated to any arbitrary aerosol by adjusting the photometric calibration factor. The SidePak™ monitor's photometric calibration factor is assigned the value of 1.00 (factory setting) for the standard ISO test dust. This procedure describes how to determine the photometric calibration factor for a specific aerosol. Using a photometric calibration factor value of 1.00 will always revert back to the factory calibration.

To determine a new photometric calibration factor, a reference instrument is needed to accurately measure the concentration of aerosol. Gravimetric analysis is often the best choice, although it is limited to nonvolatile aerosols.

To develop an accurate photometric calibration factor, a simultaneous measure must be made of the aerosol concentration with the SidePak AM520/AM520i monitor and the reference instrument.

### **NOTICE**

See Application Note EXPMN-014 *Developing Photometric Calibration Factor for Respirable Silica*, and Application Note EXPMN-013 *Developing Photometric Calibration Factors for Diesel Particulate Matter*.

## Photometric Calibration Factor Procedure

1. Set up photometer and sampling pump in similar manner.
  - SidePak™ AM520/AM520i (with Dorr-Oliver Cyclone if measuring respirable size fraction).
  - Sample pump with a sampling cassette (with Dorr-Oliver Cyclone if measuring respirable size fraction).
2. Adjust flow rate for appropriate inlet conditioner (if used).
  - Flow rate set to 1.7 L/min for both instruments if using Dorr-Oliver Cyclone.
3. Zero the photometer and calibrate the sample pump prior to sampling.
4. Co-locate both samplers side-by-side either in a work area or on a worker in the breathing zone.
5. Start photometer and sampling pump at same time, sample for same duration.
  - Data log aerosol measurements with photometer.
  - Collect gravimetric sample with sample pump.
  - Sample time does not need to be full shift like compliance monitoring. The key is to collect at least the minimum volume necessary for valid analysis with the analytical method.
6. Sample a few locations to gather data. (**NOTE:** *Ideally use a statistically significant number of samples to properly represent the worker population.*)
  - Review gravimetric data as it becomes available.
  - Conduct more sampling if considerable data variability is found.
7. Send gravimetric samples to accredited analytical lab.
8. Compare photometric and gravimetric data.
  - Calculate averages for each from representative number of samples.
  - If sample variability is high, collect more samples to improve the representation of the sample population.
9. Calculate new photometric calibration factor using the formula below.

PCF= Photometric Calibration Factor

*Reference Concentration* = Average Gravimetric Concentration

*Data Log Concentration* = Average Photometric Concentration

*ECF* = Existing Calibration Factor (by default Factory calibration is 1.0)

$$PCF = \frac{\text{Reference Concentration}}{\text{Data Log Concentration}} \times ECF$$

10. Enter new Photometric Calibration Factor into the photometer.
11. Repeat the co-located, paired sampling process using new PCF setting in photometer.

#### NOTICE

Conducting at least one additional pair-sample set using the new PCF will help to verify the photometric calibration factor is applicable to the reference aerosol.

12. Compare gravimetric and PCF photometric sample data.
  - Results should be closer, “more accurate,” using the new PCF.

#### NOTICE

Greater accuracy will be obtained with longer samples. The time you permit for sampling often depends on the reference instrument and characteristics of the measured aerosol. It may take some time to collect sufficient aerosol onto a filter cassette for accurate gravimetric analysis. Refer to instructions of your reference instrument for sampling times.

## Determining the Response Factor for a Specific Aerosol

In addition to the Photometric Calibration Factor (PCF) the User Calibration Factor includes a Response Factor (RF). The RF is specified as a percentage of the mass concentration being measured. This percentage is multiplied by the mass concentration during sampling to allow the operator to better estimate the concentration of a unique hazard.

The Response Factor is determined from the same gravimetric sample taken to determine the PCF. That gravimetric sample should be further analyzed using an appropriate method in order to determine what percentage of the total sampled dust consists of a particular hazard. This percentage represents the Response Factor portion of the User Calibration Factor. Due to the dependence of the response concentration upon the photometric response of the instrument the Response Factor is always associated with a particular Photometric Calibration Factor.

## **Using TrakPro™ Data Analysis Software to Update User Calibration Factors**

With the release of version 5.2.0 of the TrakPro™ Data Analysis Software, it is now possible to have the software package calculate and update the User Calibration Factor directly. Refer to the TrakPro™ software manual for more information.

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## Appendix C

### **Converting Stored Data to Calibrated Data**

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A single set of logged data can be converted to data calibrated to a specific aerosol with the use of the TrakPro™ Data Analysis Software. This conversion can be done by knowing either the true mass concentration for the logged data or the calibration factor for the aerosol. To perform this conversion, refer to the TrakPro™ software manual.

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